## Claims

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1. A harmonic stabilizer system for a rifle barrel comprising

a) spring means having a first end attached to a section of a stock ahead of a recoil lug;

 adjustment means engaging said spring means to adjust a level of stabilization force applied by a second end of said spring means against the rifle barrel;

whereby said stabilizer system can be tuned for a particular rifle and bullet combination to greatly reduce shot scatter introduced by vibration of the rifle barrel during firing.

- 2. The harmonic stabilizer system of Claim 1 wherein said spring means comprises a coil spring.
- 3. The harmonic stabilizer system of Claim 1 wherein said spring means comprises a leaf spring.
- 4. The harmonic stabilizer system of Claim 3 wherein said leaf spring comprises a strip of spring steel having a thickness in the range between .018 and .024 inch.
- 5. The harmonic stabilizer system of Claim 3 further comprising a spring attachment spacer with a threaded internal bore for receiving a spring attachment screw through said first end of said leaf spring.
- 6. The harmonic stabilizer of Claim 3 wherein said leaf spring is contoured into an arcuate shape with a reverse camber tip portion on said second end thereof to enlarge a size of a contact region with the rifle barrel.
- 7. The harmonic stabilizer system of Claim 6 wherein said tip portion has an pad attached thereto interfacing between said tip portion and the rifle barrel.
- 8. The harmonic stabilizer system of Claim 7 wherein said pad is made of a material selected from the group consisting of NAVCOM elastomer, an

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- alternate elastomeric material, and shrink tubing.
- 9. The harmonic stabilizer system of Claim 1 wherein said adjustment means comprises an adjustable screw mounted in a portion of the stock upstream of said second end engaging the portion of the rifle barrel.
- 10. The harmonic stabilizer system of Claim 9 further comprising a spacer with an internal thread receiving said adjustable screw, said spacer being mounted in a portion of the stock.
- 11. The harmonic stabilizer system of Claim 1 wherein said portion of the rifle barrel engaged by said spring means comprises a rear portion of the barrel.
- 12. A rifle capable of improved shot scatter pattern comprising
  - a) a stock;
  - b) a rifle barrel having a first trailing end and a second forward end;
  - c) a harmonic stabilizer system for a rifle barrel including
    - spring means having a first end attached to a section of said stock ahead of a recoil lug;
    - adjustment means engaging said spring means to adjust a level of stabilization force applied by a second end of said spring means against said rifle barrel;

whereby said stabilizer system can be tuned for a particular rifle and bullet combination to greatly reduce shot scatter introduced by vibration of said rifle barrel during firing.

- 13. The rifle of Claim 12 wherein said portion of said rifle barrel engaged by said spring means comprises a rear portion.
- 14. The rifle of Claim 12 wherein said spring means comprises a coil spring.
- 15. The rifle of Claim 12 wherein said spring means comprises a leaf spring.
- 16. The rifle of Claim 5 wherein said leaf spring comprises a strip of spring steel having a thickness in the range between .018 and .024 inch.
- 17. The rifle of Claim 15 further comprising a spring attachment spacer with a threaded internal bore for receiving a spring attachment screw through said

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- first end of said leaf spring.
- 18. The rifle of Claim 15 wherein said leaf spring is contoured into an arcuate shape with a reverse camber tip portion on said second end thereof to enlarge a size of a contact region with the rifle barrel.
- 19. The rifle of Claim 18 wherein said tip portion has an pad attached thereto interfacing between said tip portion and the rifle barrel.
- 20. The rifle of Claim 19 wherein said pad is made of a material selected from the group consisting of NAVCOM elastomer, an alternate elastomeric material, and shrink tubing.

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